

# DIDDE 8.5

## Frequently Used Part Numbers

### Rollers

X07-0126	Form Roller, Soft
X07-0328	Pan Roller, Hard
X07-0404	Oscillator Roller, Hard
XSA-07DI850	Metering Roller Assy., Soft (Roller, shaft, bearings, collars)
XSA-070527	Lower Intermed. Assy., Hard (Roller, shaft, bearings, collars, roll pin)
XSA-070528	Upper Intermed. Assy., Soft (Roller, shaft, bearings, washers, snap rings)

### Side Frames

XSA-010131	OPS Side frame
XSA-010132	NOPS Side frame

### Gears

XSA-031216CLT	Pan, Form Clutch Gear Assy. (Gear w/ clutch bearing, 2 per dampener)
XSA-031216DI	Dampener Frame Idler Gear Assy. (Nearest to pan clutch gear) (Gear, bearing, shoulder bolt)
XSA-03121619	Dampener Frame Idler Gear Assy. (Center idler; Gear, bearing, shoulder bolt)
XSA-03121617	Dampener Frame Idler Gear Assy. (Nearest to form clutch gear) (Gear, bearing, spacer, washers, bolt)

XSA-03212036	Drive Shaft Clutch Gear Assy. (Gear, clutch bearing)	\$172.82
XSA-03212016	Fiber Drive Gear Assy. (Gear, bearing)	\$102.19
X03-121618	Drive Shaft Idler Gear	\$47.40
X03-400521	Rack Gear	\$83.24

### Bearings

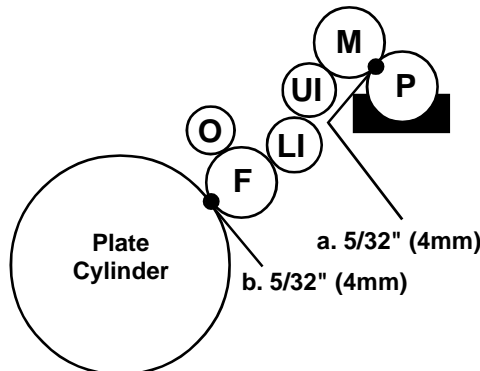
X06-108	Sealed Ball Bearing, Side Frame (4 per dampener)
X06-246063	Flanged Bushing, Drive Shaft (2 per dampener)

### Miscellaneous

XSA-9903	Metering Thumb Screw Assy. (Thumb screw, ratchet gear, set screw)
X09-0105	Compression Spring (2 per dampener)
XSA-1138	Water Pan Assy. (w/ pan bolts)
X99-28	Water Pan Hose
XSA-9905	Water Bottle (w/ cap)
X99-61	Wash Up Bottle
X88-42	Installation Manual

### PRINTERS PARTS

800-543-1117 201-935-9595  
 fax 800-392-4072 201-935-5333  
 www.ppsnj.com



### Adjustments

- a. Metering to Pan
- b. Form to Plate

### Roller Description

P	=	Pan, Hard
M	=	Metering, Soft
UI	=	Upper Intermed.,
LI	=	Lower Intermed.,
O	=	Oscillator, Hard
F	=	Form, Soft