

# MULTI 1850

## Frequently Used Part Numbers

### Rollers

X07-0110	Form Roller, Soft
X07-0309NS	Pan Roller, Soft
X07-0409	Oscillator Roller, Hard
XSA-070210NS	Metering Roller Assy., Hard (Roller, shaft, bearing, collars)
XSA-070505	Intermed. Assy., Soft (Roller, shaft, bearing, collars, roll pin)

### Side Frame Assemblies

XSA-010650NO	OPS Side Frame Assy. (side frame, bearing, bushing)
XSA-010650NN	NOPS Side Frame Assy. (side frame, bearing, bushing)

### Gears

XSA-03300540	Form Gear Assy. (Gear w/ clutch bearing)
XSA-0321152N	Ext. Pan & Form Gear Assy. (Gear w/ clutch bearing)
XSA-03211520	Ext. Idler Gear Assy. (Gear w/ bushing, bolt)

### Side Frame Bearings

(After serial number 9211-08645)	
X06-108	Sealed Ball Bearing (2 per dampener)
X06-246038	Thick Flanged Bushing, OPS (2 per dampener)
(Before serial number 9211-08645)	
X06-246038	Thick Flanged Bushing, OPS (4 per dampener)

### Miscellaneous

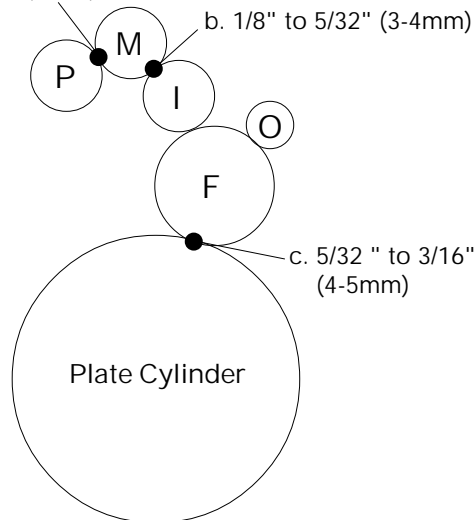
XSA-9903	Metering Thumb Screw Assy. (Thumb screw, ratchet gear, set screw)
XSA-1111	Water Pan Assy. (w/ pan bolts)
X99-28	Water Pan Hose
XSA-9905	Water Bottle (w/ cap)
X99-61	Wash Up Bottle
X88-24	Installation Manual

**PRINTERS PARTS**  
**800-543-1117 201-935-9595**  
**fax 800-392-4072 201-935-5333**  
**www.ppsnj.com**

#### Adjustments

- Metering to Pan
- Metering to Intermediate
- Form to Plate

a. 3/16" (5mm)  
 b. 1/8" to 5/32" (3-4mm)



#### Roller Description

P	=	Pan, Soft
M	=	Metering, Hard
I	=	Intermediate, Soft
O	=	Oscillator, Hard
F	=	Form, Soft