

RYOBI 3200 / ITEK 975

Frequently Used Part Numbers

Rollers

All units after serial number 9008-02468 have a soft rubber pan roller and a hard rubber metering roller. Units with previous serial numbers must be upgraded.

X07-0103	Form Roller, Soft
X07-0302NS	Pan Roller, Soft
X07-0402	Oscillator Roller, Hard
XSA-070202NS	Metering Roller Assy., Hard (Roller, shaft, bearings, sleeves)

Side Frame Assemblies

XSA-010328O	OPS Side Frame Assy. (Side frame w/ bearings)
XSA-010328N	NOPS Side Frame Assy. (Side frame w/ bearings)

Hanger Bracket Kit

XSA-STDHANGERS	OPS & NOPS Hanger Assy. (Kit does both hangers)
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Gears

XSA-03211526	Pan Gear Assy. (Gear w/ clutch bearing)
XSA-03211538	Form Gear Assy. (Gear w/ clutch bearing)

XSA-03211520	Idler Gear Assy. (Gear w/ bushing, bolt)
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Side Frame Bearings

(After Serial #9212-08950)	
X06-108	Sealed Ball Bearing (Requires qty. 4)
(Before Serial #9212-08950)	
X06-346038	Thin Flanged Bushing (Requires qty. 4)

Miscellaneous

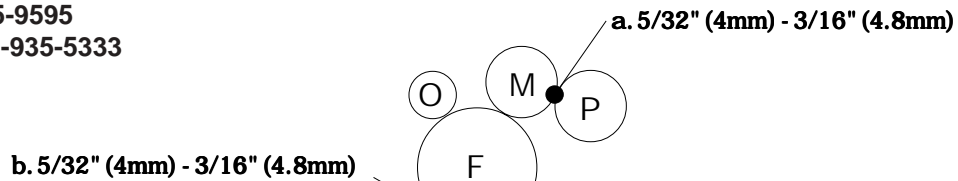
XSA-9903	Metering Thumb Screw Assy. (Thumb screw, ratchet gear, set screw)
X09-0201	Compression Spring
XSA-1102	Water Pan Assy. (w/ bottle bracket & pan bolts)
X99-28	Water Pan Hose
XSA-9905	Water Bottle (w/ cap)
X99-61	Wash Up Bottle
X88-30	Installation Manual

PRINTERS PARTS

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Adjustments

- a. Metering to Pan
- b. Form to Plate

Roller Description

P	=	Pan, Soft
M	=	Metering, Hard
O	=	Oscillator, Hard
F	=	Form, Soft