

RYOBI 3200 MCD / ITEK 985

Frequently Used Part Numbers

Rollers

All units after serial number 9010-02735 have a soft rubber pan roller and a hard rubber metering roller. Units with previous serial numbers must be upgraded.

X07-0106	Form Roller, Soft
X07-0305NS	Pan Roller, Soft
X07-0405	Oscillator Roller, Hard
XSA-070208NS	Metering Roller Assy., Hard (Roller, shaft, bearings, collars)
XSA-070501NS	Intermediate Roller Assy., Soft (Roller, shaft, bearings, collars, roll pin)

Side Frame Assemblies

XSA-010532MO	OPS Side Frame Assy. (Side frame w/ bearings)
XSA-010532MN	NOPS Side Frame Assy. (Side frame w/ bearings)

Gears

XSA-03211MCD	Pan Gear Assy. (Gear w/ clutch bearing)
XSA-03211538	Form Gear Assy. (Gear w/ clutch bearing)
XSA-03211520	Idler Gear Assy. (Gear, spool, bolt) (2 per dampener)

Side Frame Bearings

(After Serial #9301-0000)	
X06-108	Sealed Ball Bearing (Requires qty. 4)
(Before Serial #9301-0000)	
X06-346038	Thin Flanged Bushing (Requires qty. 4)

Miscellaneous

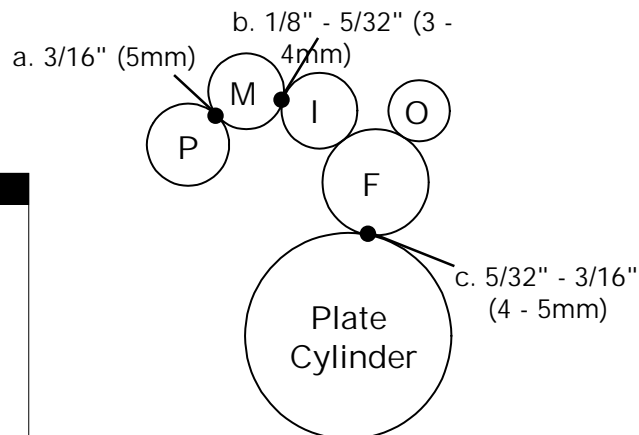
XSA-9903	Metering Thumb Screw Assy. (Thumb screw, ratchet gear, set screw)
XSA-1105	Water Pan Assy. (w/ pan bolts)
X99-29	Water Pan Hose
XSA-9905	Water Bottle (w/ cap)
X99-61	Wash Up Bottle
X88-31	Installation Manual

PRINTERS PARTS

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Adjustments

- a. Metering to Pan
- b. Metering to Intermediate
- c. Form to Plate

Roller Description

- P = Pan
- M = Metering
- I = Intermediate
- O = Oscillator
- F = Form