

TECHNICAL and SERVICE BULLETIN

No. 14

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KOMPAC II MODELS FOR ATF CHIEF 15 and 17 PRESSES

As stated in the October 1983 Kompac Bulletin: "Before ordering a Kompac II for your Chief customers, you will need the machine serial number. If the serial number has a 3 digit prefix, i.e. xxx-xxxx a "G" version of either the Kompac II 15 or 17 will be required. If the machine serial number has a 2 digit prefix, i.e. xx-xxx you should order the AF-15 model for the 10" x 15" version."

Since the October 1983 bulletin, we are pending release of the AF-17 model. An engineering change requiring the installation of a retrofit plate cylinder gear must accompany those 2 digit prefix machine serial number installations on Chief 17, 117, 217, 117G versions with the Kompac II.

Also be aware, some dealers are rebuilding pre 1978, 2 digit prefixed ATF models, which are Kompac II equipped. If, while upgrading the machine, the drive system is converted to a 20 degree pressure angle gear, that unit will require the Kompac II 15G or 17G gear. Measuring the plate gear width will provide the most expedient means of pressure angle gear identification. Please contact Graph Tech in this event.

Restating the above:

Machine Serial No.	Date	Plate Gear Width	Pressure Angle °	Model	Kompac Model
xx-xxx	pre 1978	1/4"	14-1/2°	ATF 15, 115, 215	15
xx-xxx	pre 1978	1/4"	14-1/2°	ATF 17, 117, 217	17 with K II 3/8" 14 1/2° plate gear
xx-xxx	All	1/4"	14-1/2°	Gestetner 115G, 211, 311	15
xx-xxx	All	1/4"	14-1/2°	Gestetner 117G, 212, 312	17 with K II 3/8" 14 1/2° plate gear
xxx-xxxx	post 1978	3/8"	20°	ATF 15, 115, 215	15G
xxx-xxxx	post 1978	3/8"	20°	ATF 17, 117, 217	17G
xx-xxx	pre 1978	3/8"	20°	Rebuilt pre 1978 Kompac equipped model	15G-17G Kompac II (gear conversion)

VARN PRODUCTS CO., INC. 175 Route 208, Oakland, New Jersey 07436 • (201) 337-3600

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